

Hato Industrial Lacquer

solvent, offering hand finish and great adhesion. Suitable for wooden furniture and other interior furnishings that require a durable high-plass finish. Excellent coverage and adhesion for long lifetime. TECHNICAL INFORMATION Type Nimonelilulose Wide range of colours. Please rafer to Halo Industrial Lacquer Catalogue Gloss Wide range of colours. Please rafer to Halo Industrial Lacquer Catalogue Gloss Pack size Vi, 1 and 5 Callon Solid by weight 44 ½% Specific gravity 0.95-1.15 Flash point 4 o* 7- Wet firm thickness Dry film thickness Tecentical coverage 45-18 Sq. m/caulygallon Remark - Actual Surface overage will depend on surface irregularities, Mixing, Application Condition method and technique, as well as the structure and dimensions of the object to be coated Touch dry (25-30°c) 2-3 Minutes Touch dry (25-30°c) 2-3 Minutes (minimum) Full care (25-30°c) Touch (%) APPLICATION Totals Bush or Spray gun Trinner Dilution (%) APPLICATION SYSTEM Surface Preparation New surface Use sandpaper to sand the wood surface until smooth Fill all wood crack and hole by fillier Sand again until the smooth surface is obtained The surfaces must be clean and free of dirt, wax, sat, and other contaminants Challey surfaces or loase mustarial must be removed by sulfit brush The surfaces must be clean and free of dirt, wax, sat, old paint, and other contaminants Coating system Primer Apply 1 coat of Hato Primer Surfacer (N8000) HEALTH AND SAFETY Use under well wertilisted conditions. Avoid skin contact. Use under well wertilisted conditions. Avoid skin contact.	FEATURES	HATO Industrial Lacquer is formulated from premium nitrocellulose, It is dried by the evaporation of the
TECHNICAL INFORMATION Type Nitrocellulose Vider angle of colours. Please refer to Halo Industrial Lacquer Catalogue Film appearance Closs Pack size V., 1 and 5 Gallon Solid by volumn 28 ± 2% Solid by weight 44 + 7% Specific gravity 0.95-1.15 Healsh point 4 e** Well film thickness 75-100 Microns Dry film thickness 29-30 Microns Dry film thickness 29-30 Microns Remark - Actual Surface coverage will depend on surface irregularities, Mixing, Application Condition method and Scennique; as well as the structure and dimensions of the object to be coated 1ouch dry (25-30°c) 2-3 Minutes Recoat dry (25-30°c) 1 Hours APPLICATION Trads Brush of Spray gun Dilutent Thirmer Dilutent (%) APPLICATION SYSTEM Surface Preparation New surface Use sandpaper to sand the wood surface until smooth Fill all wood crack and hole by filler Sand again until the smooth surface is obtained The surfaces must be clean and free of clirt, grasse, cil, wax, sall, and other contaminants Ceating system Primer Apply 1 cost of Hato Primer Surfacer (NB000) Topcost Apply 2-3 roats of Hato Industrial Lacquer HANDLING AND STORAGE Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept tightly closed.		solvent, offering hard finish and great adhesion. Suitable for wooden furniture and other interior furnishings
Type Nitrocellulose Color Wide range of colours. Please refer to Hato Industrial Lacquer Catalogue Film appearance Coloss Pack size Vi, 1 and 5 Gallon Solid by volumn 28 ± 2% Solid by weight 44 ± 2% Specific gravity 0.95-1.15 Fleash point 4 o* Wet film thickness 75-100 Microns Dry film thickness 29-30 Microns Theoretical coverage 45-45 Sq.m./cont/gallon Remark - Actual Surface coverage will depend on surface irregulanties, Mixing, Application Condition method and technique; as well as the structure and dimensions of the object to be coated Touch dry (25-30°c) 2-3 Minutes Recoat dry (25-30°c) 1 Hours Touch dry (25-30°c) 2-3 Minutes (minimum) Full cure (25-30°c) 1 Hours PPLICATION APPLICATION Tools Diluent Diluent Diluent Diluent Diluent Nimma New surface Visa and paper to sand the wood surface until smooth Fill all wood crack and hole by filler Sand again until the smooth surface is obtained The surfaces must be clean and free of dirt, grease, oil, wax, salt, and other contaminants Challing system Primer Apply 1 coat of Hato Primer Surfacer (N8000) Topcoat Apply 2-3 coats of Hato Primer Surfacer (N8000) Lightly closed. Fighly closed.		that require a durable high-gloss finish. Excellent coverage and adhesion for long lifetime.
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Specific gravity 1 d c° Wet film thickness 75-100 Microns Dry flin thickness 75-100 Microns 20-30 Microns Theoretical coverage 45-45 Sq.m./coat/gallon Remark - Actual Surface coverage will depend on surface irregularities, Mixing, Application Condition method and technique; as well as the structure and dimensions of the object to be coated Touch dry (25-30°c) 2-3 Minutes Recoat dry (25-30°c) 2-3 Minutes Recoat dry (25-30°c) 1 Hours APPLICATION Tools Brush or Spray gun Diluent Thinner Dilution (%) Brush 100-150% / Spray gun 100-200 % APPLICATION SYSTEM Surface Preparation New surface Use sandpaper to sand the wood surface until smooth Fill all wood crack and hole by filler Sand again until the smooth surface is obtained The surfaces must be clean and free of clirt, grease, oil, wax, sait, and other contaminants Chalky surfaces or loose material must be removed by stiff brush The surfaces must be clean and free of dirt, wax, sait, old paint, and other contaminants Coating system Primer Apply 1 coat of Hato Primer Surfacer (N8000) Topcoat Apply 2-3 coats of Hato Industrial Lacquer HANDLING AND STORAGE Keep the containers in a dry, cool, well verillated space and away from heat. Containers must be kept tightly closed.	Solid by volumn	28 <u>+</u> 2%
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Theoretical coverage 45-45 Sq.m./coat/gallon Remark - Actual Surface coverage will depend on surface irregularities, Mixing, Application Condition method and technique; as well as the structure and dimensions of the object to be coated Touch dry (25-30°c) 2-3 Minutes Recoat dry (25-30°c) 25-30 Minutes (minimum) Full cure (25-30°c) 1 Hours APPLICATION Tools Brush or Spray gun Diluent Thinner Brush 100-150% / Spray gun 100-200 % APPLICATION SYSTEM Surface Preparation New surface Use sandpaper to sand the wood surface until smooth Fill all wood crack and hole by filler Sand again until the smooth surface is obtained The surfaces must be clean and free of dirt, grease, oil, wax, salt, and other contaminants Coating system Primer Apply 1 coat of Hato Primer Surfacer (N8000) Topcoat Apply 2-3 coats of Hato Industrial Lacquer HANDLING AND STORAGE Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept tightly closed.	Wet film thickness	75-100 Microns
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Dilution (%) Brush 100-150% / Spray gun 100-200 % APPLICATION SYSTEM Surface Preparation New surface Use sandpaper to sand the wood surface until smooth Fill all wood crack and hole by filler Sand again until the smooth surface is obtained The surfaces must be clean and free of dirt, grease, oil, wax, salt, and other contaminants Old surface Chalky surfaces or loose material must be removed by stiff brush The surfaces must be clean and free of dirt, wax, salt, old paint, and other contaminants Coating system Primer Apply 1 coat of Hato Primer Surfacer (N8000) Apply 2-3 coats of Hato Industrial Lacquer Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept tightly closed.	APPLICATION	
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The surfaces must be clean and free of dirt, grease, oil, wax, salt, and other contaminants Chalky surfaces or loose material must be removed by stiff brush The surfaces must be clean and free of dirt, wax, salt, old paint, and other contaminants Coating system Primer Apply 1 coat of Hato Primer Surfacer (N8000) Topcoat Apply 2-3 coats of Hato Industrial Lacquer Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept tightly closed.		Fill all wood crack and hole by filler
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Primer Apply 1 coat of Hato Primer Surfacer (N8000) Topcoat Apply 2-3 coats of Hato Industrial Lacquer HANDLING AND STORAGE Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept tightly closed.		The surfaces must be clean and free of dirt, wax, salt, old paint, and other contaminants
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HANDLING AND STORAGE Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept tightly closed.	Primer	Apply 1 coat of Hato Primer Surfacer (N8000)
HANDLING AND STORAGE Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept tightly closed.		
tightly closed.	Topcoat	Apply 2-3 coats of Hato Industrial Lacquer
	HANDLING AND STORAGE	Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept
HEALTH AND SAFETY Use under well ventilated conditions. Avoid skin contact.		tightly closed.
	HEALTH AND SAFETY	Use under well ventilated conditions. Avoid skin contact.

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything only the quality of the product itself. We reserve the right to change the given data without notice. Last update: April 2021 Page 1 of 1