

Red Oxide primer

FEATURES	HATO RED OXIDE PRIMER is being formulated with high-quality alkyd resin and anti-corrosive pigment.
	Give best anti-corrosion, high penetration between topcoat and surface. Fast dry, gives a smooth and fine
	finish. No mercury and lead.
TECHNICAL INFORMATION	
Туре	Alkyd resin
Color	Brick Red
Film appearance	Semi-Gloss
Pack size	5, 1 and 1/4 Gallons
Solid by volume	58 <u>+</u> 2%
Solid by weight	80 <u>+</u> 2%
Flash point	43 C°
Specific gravity	1.59-1.66
Wet film thickness	75-100 microns
Dry film thickness	45-60 microns
Theoretical coverage	40-45 Sq.m./coat/gallon
	Remark - Actual Surface coverage will depend on surface irregularities, Mixing, Application Condition
	method and technique; as well as the structure and dimensions of the object to be coated
Touch dry (25-30°c)	20-30 Minutes
Recoat dry (25-30°c)	3-4 Hours
Full cure (25-30°c)	7 Days
APPLICATION	
Tools	Roller, Brush and Spray gun
Diluent	Turpentine or White Spirit
Dilution (%)	Brush 10-20%
	Spray gun 100-150%
APPLICATION SYSTEM	
Surface Preparation	
Metal	The substrate must be free from rust, mill scale, loose particles, and waxy contaminate
Coating system	
Primer	
Metal	Apply 1-2 coats of Hato Red Oxide Primer (N334)
Topcoat	Apply 2-3 coats of Hato Pro-Tech High Gloss Synthetic Enamel
TIS	-
HANDLING AND STORAGE	Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept
	tightly closed.
HEALTH AND SAFETY	Use under well ventilated conditions. Avoid skin contact.

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under

conditions beyond our control, we cannot guarantee anything only the quality of the product itself. We reserve the right to change the given data without notice.

Last update: August 2019