

FEATURES	NOC Grey PRIMER is being formulated with high-quality alkyd resin and anti-corrosive pigment. Give best anti-corrosion, high penetration between topcoat and surface. Fast dry, gives a smooth and fine finish. No mercury and lead.
TECHNICAL INFORMATION	
Type	Alkyd resin
Color	Grey
Film appearance	Semi-Gloss
Pack size	5, 1 and 1/4 Gallons
Solid by volume	69 ± 2%
Solid by weight	84 ± 2%
Flash point	43 C°
Specific gravity	1.45-1.56
Wet film thickness	75-100microns
Dry film thickness	50-70 microns
Theoretical coverage	40-45 Sq.m./coat/gallon
	Remark - Actual Surface coverage will depend on surface irregularities, Mixing, Application Condition method and technique; as well as the structure and dimensions of the object to be coated
Touch dry (25-30°c)	20-30 Minutes
Recoat dry (25-30°c)	3-4 Hours
Full cure (25-30°c)	7 Days
APPLICATION	
Tools	Roller, Brush and Spray gun
Diluent	Turpentine or White Spirit
Dilution (%)	Brush 10-20%
	Spray gun 100-150%
APPLICATION SYSTEM	
Surface Preparation	
Metal	The substrate must be free from rust, mill scale, loose particles, and waxy contaminate
Coating system	
Primer	
Metal	Apply 1-2 coats of NOC Grey Primer (T140)
Topcoat	Apply 2 coats of NOC High Gloss Synthetic Enamel
TIS	-
HANDLING AND STORAGE	Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept tightly closed.
HEALTH AND SAFETY	Use under well ventilated conditions. Avoid skin contact.